

40 C.F.R. § 471.61

Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

- (a) *Rolling spent neat oils—subpart F—BPT.* There shall be no discharge of process wastewater pollutants.
- (b) *Rolling contact cooling water.*

Subpart F—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium rolled with contact cooling water	
Cyanide	1.4	0.586
Lead	2.05	0.976
Zinc	7.13	2.98
Ammonia	651	286
Fluoride	291	129
Oil and grease	97.0	58.0
TSS	200.0	95.0
pH	(1)	(1)

¹ Within the range of 7.5 to 10.0 at all times.

- (c) *Drawing spent neat oils—subpart F—BPT.* There shall be no discharge of process wastewater pollutants.
- (d) *Extrusion spent neat oils—subpart F—BPT.* There shall be no discharge of process wastewater pollutants.
- (e) *Extrusion spent emulsions.*

Subpart F—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off -kg (pounds per million off -pounds) of titanium extruded	
Cyanide	0.021	0.009
Lead	0.030	0.015
Zinc	0.105	0.044
Ammonia	9.59	4.22
Fluoride	4.28	1.9
Oil and grease	1.44	0.863
TSS	2.95	1.4
pH	(1)	(1)

¹ Within the range of 7.5 to 10.0 at all times.

(f) *Extrusion press hydraulic fluid leakage.*

Subpart F—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off -kg (pounds per million off -pounds) of titanium extruded	
Cyanide	0.052	0.022
Lead	0.075	0.036
Zinc	0.260	0.109
Ammonia	23.7	10.5
Fluoride	10.6	4.70
Oil and grease	3.56	2.14
TSS	7.30	3.47
pH	(1)	(1)

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