

40 C.F.R. § 471.53

New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS):

(a) *Rolling spent neat oils and graphite based lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

Subpart E—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals rolled with emulsions	
Copper	0.549	0.262
Nickel	0.236	0.159
Fluoride	25.5	11.3
Molybdenum	2.16	0.957
Oil and grease	4.29	4.29
TSS	6.44	5.15
pH	(1)	(1)

¹ Within the range of 7.5 to 10.0 at all times.

(c) *Drawing spent lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(d) *Extrusion spent lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(e) *Extrusion press hydraulic fluid leakage.*

Subpart E—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals extruded	
Copper	1.53	0.726

Nickel	0.655	0.441
Fluoride	70.8	31.4
Molybdenum	5.99	2.66
Oil and grease	11.9	11.9
TSS	17.9	14.3
pH	(1)	(1)

¹ Within the range of 7.5 to 10.0 at all times.

(f) *Forging spent lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(g) *Forging contact cooling water.*

Subpart E—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of forged refractory metals cooled with water	
Copper	0.041	0.020
Nickel	0.018	0.012
Fluoride	1.92	0.853
Molybdenum	0.163	0.072
Oil and grease	0.323	0.323
TSS	0.485	0.388
pH	(1)	(1)

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