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# 40 C.F.R. § 1065.360

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## FID optimization and verification.

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(a) *Scope and frequency.* For all FID analyzers, calibrate the FID upon initial installation. Repeat the calibration as needed using good engineering judgment. For a FID that measures THC, perform the following steps:

(1) Optimize the response to various hydrocarbons after initial analyzer installation and after major maintenance as described in paragraph (c) of this section.

(2) Determine the methane ( $\text{CH}_4$ ) response factor after initial analyzer installation and after major maintenance as described in paragraph (d) of this section.

(3) If you determine NMNEHC by subtracting from measured THC, determine the ethane ( $\text{C}_2\text{H}_6$ ) response factor after initial analyzer installation and after major maintenance as described in paragraph (f) of this section. Verify the  $\text{C}_2\text{H}_6$  response within 185 days before testing as described in paragraph (f) of this section.

(4) For any gaseous-fueled engine, including dual-fuel and flexible-fuel engines, you may determine the methane ( $\text{CH}_4$ ) and ethane ( $\text{C}_2\text{H}_6$ ) response factors as a function of the molar water concentration in the raw or diluted exhaust. If you choose the option in this paragraph (a)(4), generate and verify the humidity level (or fraction) as described in § 1065.365(d)(11).

(b) *Calibration.* Use good engineering judgment to develop a calibration procedure, such as one based on the FID-analyzer manufacturer's instructions and recommended frequency for calibrating the FID. Alternately, you may remove system components for off-site calibration. For a FID that measures THC, calibrate using  $\text{C}_3\text{H}_8$  calibration gases that meet the specifications of § 1065.750. For a FID that measures  $\text{CH}_4$ , calibrate using  $\text{CH}_4$  calibration gases that meet the specifications of § 1065.750. We recommend FID analyzer zero and span gases that contain approximately the flow-weighted mean concentration of  $\text{O}_2$  expected during testing. If you use a FID to measure  $\text{CH}_4$  downstream of a nonmethane cutter, you may calibrate that FID using  $\text{CH}_4$  calibration gases with the cutter. Regardless of the calibration gas composition, calibrate on a carbon number basis of one ( $\text{C}_1$ ). For example, if you use a  $\text{C}_3\text{H}_8$  span gas of concentration 200  $\mu\text{mol/mol}$ , span the FID to respond with a value of 600  $\mu\text{mol/mol}$ . As another example, if you use a  $\text{CH}_4$  span gas with a concentration of 200  $\mu\text{mol/mol}$ , span the FID to respond with a value of 200  $\mu\text{mol/mol}$ .

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