
40 C.F.R. § 60.644

Test methods and procedures.

(a) In conducting the performance tests required in § 60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in paragraph § 60.8(b).

(b) During a performance test required by § 60.8, the owner or operator shall determine the minimum required reduction efficiencies (Z) of SO₂ emissions as required in § 60.642 (a) and (b) as follows:

(1) The average sulfur feed rate (X) shall be computed as follows:

$X = \frac{KQ_a Y}{100}$

Where:

X = average sulfur feed rate, Mg/D (LT/D). Q_a = average volumetric flow rate of acid gas from sweetening unit, dscm/day (dscf/day). Y = average H₂S concentration in acid gas feed from sweetening unit, percent by volume, expressed as a decimal. K = (32 kg S/kg-mole)/((24.04 dscm/kg-mole)(1000 kg S/ Mg)) = 1.331 × 10⁻³ Mg/dscm, for metric units = (32 lb S/lb-mole)/((385.36 dscf/lb-mole)(2240 lb S/long ton)) = 3.707 × 10⁻⁵ long ton/dscf, for English units.

(2) The continuous readings from the process flowmeter shall be used to determine the average volumetric flow rate (Q_a) in dscm/day (dscf/day) of the acid gas from the sweetening unit for each run.

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